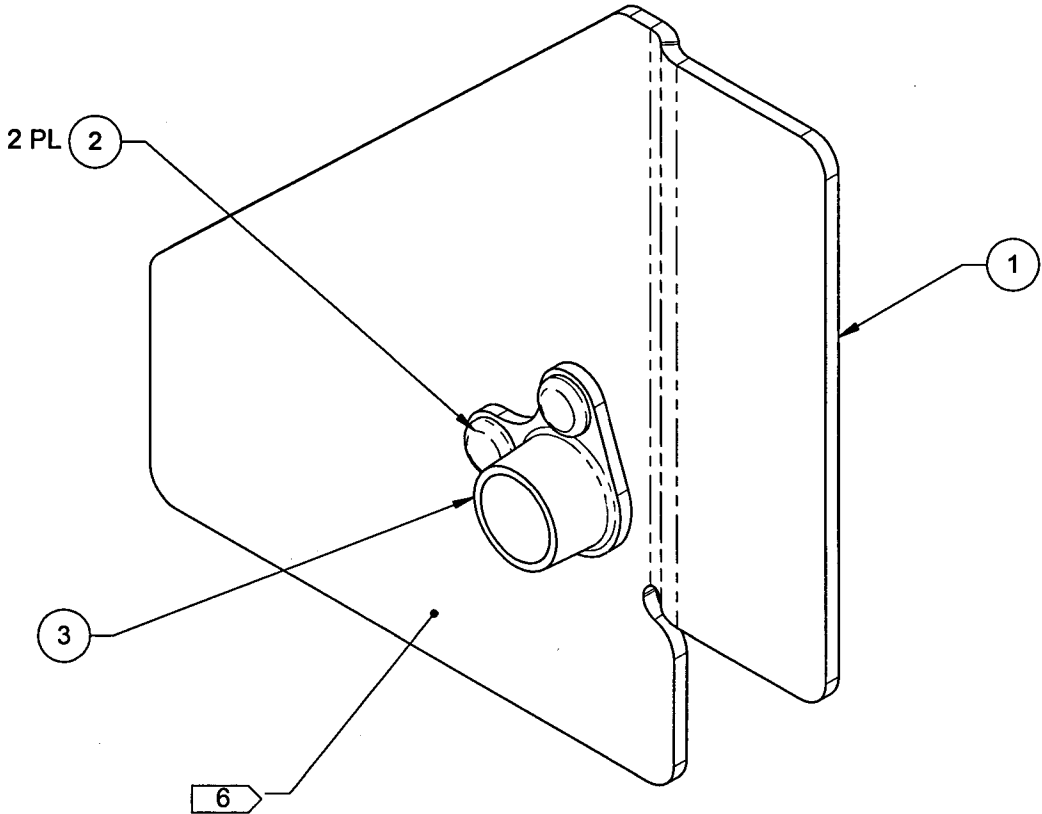


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5607-041	BRACKET ASEEMBLY
1	1	D5607-1	DOUBLER
2	2	MS20426AD4-(5)	RIVET, SOLID, CSK
3	1	MS21073L5	ANCHOR NUT



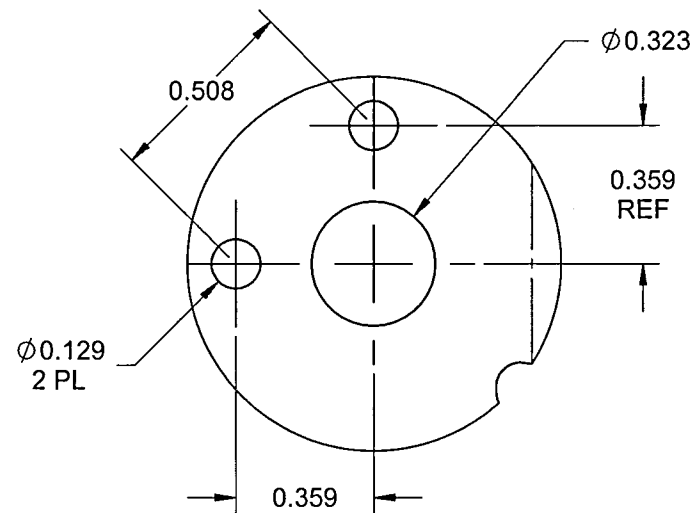
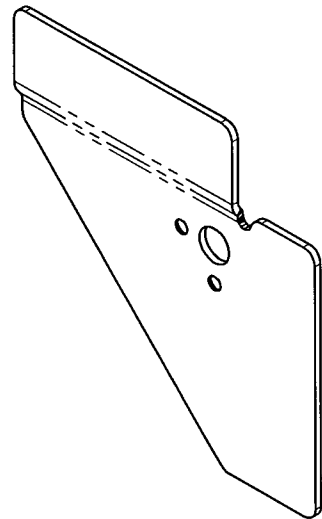
D5607-041 BRACKET ASSY

- NOTES:
1) MATERIAL: NONE
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.06 lbs

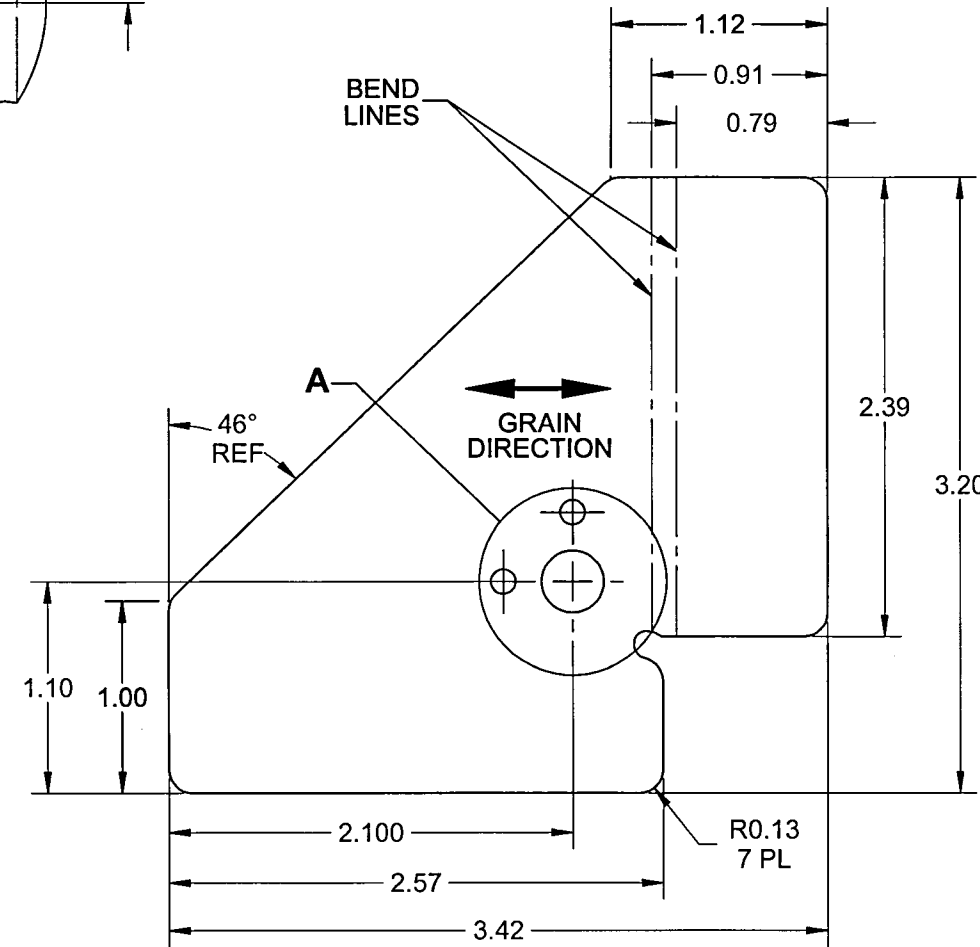
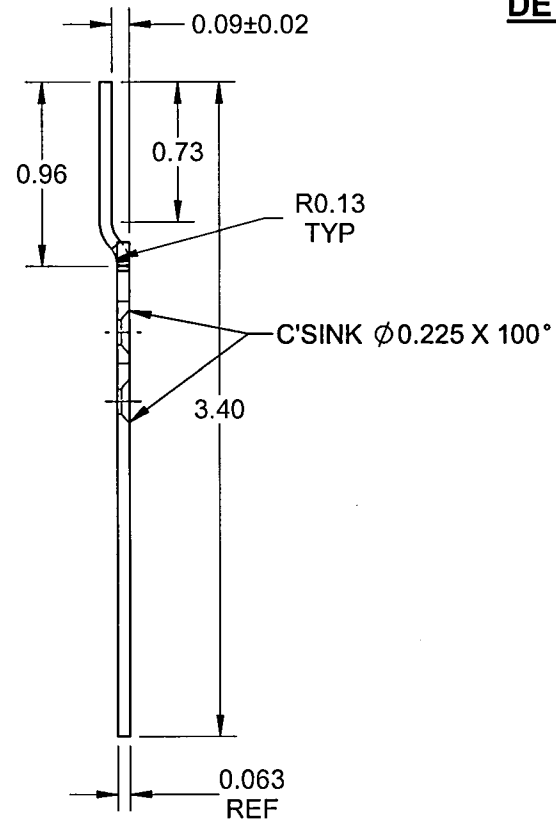
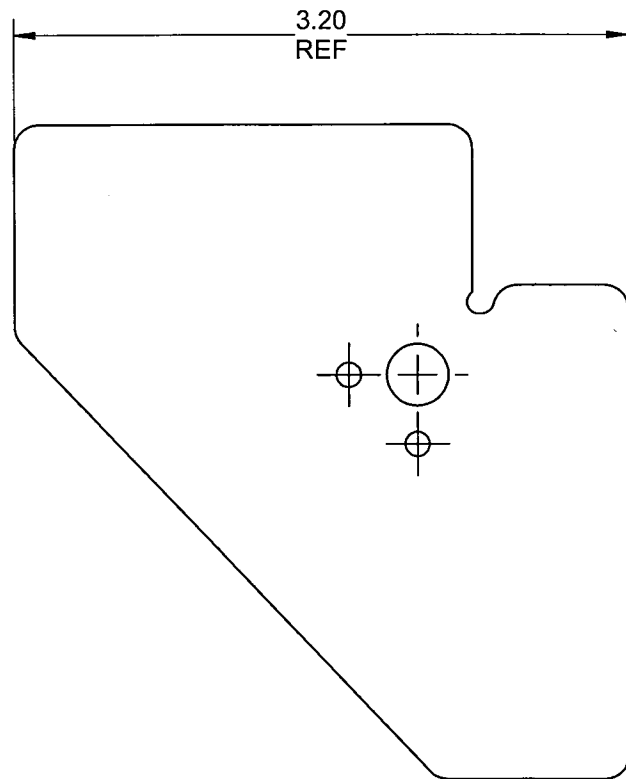
RELEASED
2018-01-08
Ecn17-784

APPROVED

A	NEW ISSUE		RF	17.10.17
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	VS	DRAWING NO. D5607		REV. A
MFG. APPR.	DD			SHEET 1 OF 2
APPROVED	HS	TITLE BRACKET		SCALE
DE APPR.	DS			NTS
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DETAIL A



D5607-1 FLAT PATTERN

**D5607-1 DOUBLER
(MAKE FROM D5607-1F)**

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THK
PER QQ-A-250/11 OR AMS-QQ-250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.05 lbs
- 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY D5607-1.DXF REV. A

RELEASED
2018-01-08

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5607	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
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